

Date: Thursday, 02/04/2009 2:28:14 PM
 User: Julie Dawson

Process Sheet

Customer	: CU-DAR001 Dart Helicopters Services	Drawing Name	: INTERIOR TRIM KIT (CEILING TRIM KIT)
Job Number	: 46875		
Estimate Number	: 13261		
P.O. Number	:	Part Number	: D350766013
This Issue	: 02/04/2009 S.O. No. :	Drawing Number	: IIN 350-766 REV A
Prsht Rev.	: NC	Project Number	:
First Issue	: // Type : THERMOFORMING	Drawing Revision	: A
Previous Run	: 44641	Material	:
Written By	:	Due Date	: 17/04/2009 Qty: 1 Um: Each
Checked & Approved By	: <u>JULIE DAWSON</u>		
Comment	: EST REV A NEW ISSUE 08/04/08 DL verified by:DD		

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
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1.0	DC	DOCUMENT CONTROL
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Comment: DOCUMENT CONTROL

Photocopy bluefile & type labels per PPP D350-766-013 CHG001

5 09/04/08

2.0	PACKAGING 1	PACKAGING RESOURCE #1
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Comment: PACKAGING RESOURCE #1

Pick Packing Kit

3.0	D36561	PANEL
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Comment: Qty.: 1.0000 Each(s)/Unit Total : 1.0000 Each(s)

PANEL

batch: 38805

88 09/04/08 (X)

4.0	D36563	PANEL
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Comment: Qty.: 1.0000 Each(s)/Unit Total : 1.0000 Each(s)

PANEL

batch: 4666a

88 09/04/08 (X)

5.0	MS21059L3	Nut Plate
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Comment: Qty.: 15.0000 Each(s)/Unit Total : 15.0000 Each(s)

Nut Plate

batch: M107394

88 09/04/08 (X)

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Date: Thursday, 02/04/2009 2:28:14 PM
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Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: INTERIOR TRIM KIT (CEILING TRIM KIT)

Job Number: 46875

Part Number: D350766013

Job Number:



Seq. #:

Machine Or Operation:

Description :

6.0

CCR264SS33

Cherry Rivet



Comment: Qty.: 30.0000 Each(s)/Unit Total: 30.0000 Each(s)
Cherry Rivet
batch: M110625

SS 09/04/07 (X1)

7.0

AN5261032R9

Screw



Comment: Qty.: 15.0000 Each(s)/Unit Total: 15.0000 Each(s)
Screw
batch: M101189 x2, M110384 x13

SS 09/04/07 (X1)

8.0

QC4

INSPECT 100% KITS FOR COMPLETENESS



Comment: INSPECT 100% KITS FOR COMPLETENESS

S 09/04/08 (K)

9.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1
Identify and pack for shipping as per PPP D350-766-013
Location: B 9/4/08
PPP Rev: B

(K)

SD

10.0

QC21

FINAL INSPECTION/W/O RELEASE



Comment: FINAL INSPECTION/W/O RELEASE

SD 09/04/07 (1)

Job Completion



mf 09-04-08

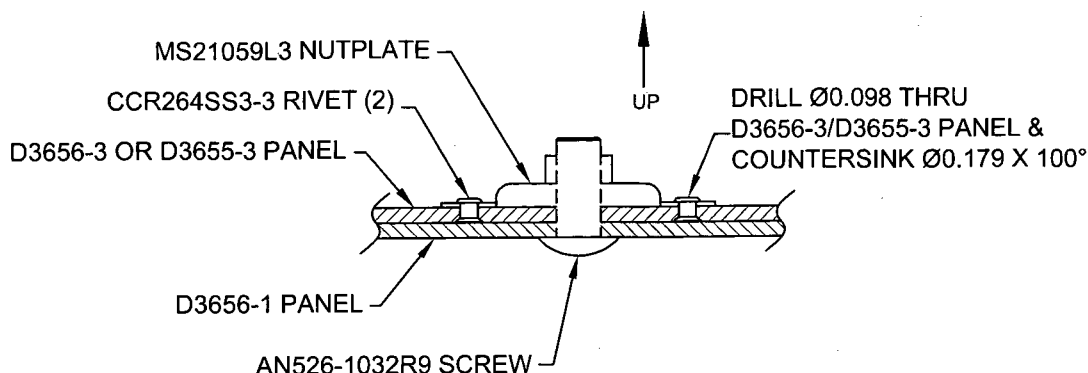
W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

**Figure 6 – Nutplate Installation****4.0 WEIGHT AND BALANCE**

The following is the weight increase associated with the Interior Trim Kits. Be sure to subtract the weight of any parts removed.

Installation	Weight	LATERAL		LONGITUDINAL	
		Arm	Moment	Arm	Moment
D350-766-011 Interior Trim Kit (Aft Bulkhead Trim Kit)	13.2 lb 6.0 kg	0 in 0 m	0 in-lb 0 m-kg	113 in 2.87 m	1492 in-lb 17.2 m-kg
D350-766-013 Interior Trim Kit (Ceiling Trim Kit)	11.0 lb 5.0 kg	0 in 0 m	0 in-lb 0 m-kg	91 in 2.31 m	1001 in-lb 11.6 m-kg

5.0 PARTS LIST

Qty -011	Qty -013	Part Number	Description
X		D350-766-011	INTERIOR TRIM KIT (AFT BULKHEAD TRIM KIT)
	X	D350-766-013	INTERIOR TRIM KIT (CEILING TRIM KIT)
1		D3655-1	PANEL
1		D3655-3	PANEL
	1	D3656-1	PANEL
	1	D3656-3	PANEL
4	15	MS21059L3	NUTPLATE
	30	CCR264SS3-3	RIVET
8		CCR274SS3-4	RIVET
	15	AN526-1032R9	SCREW
2		AN526-1032R12	SCREW
2		AN526-1032R20	SCREW

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SUBJECT TO AMENDMENT

WITHOUT NOTICE
WORK ORDER
NO. 46875

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Date: Thursday 02/04/09 2:28:14 PM
 User: Julie Dawson

Process Sheet

Customer : CU-DAM001 Dart Helicopters Services
 Job Number : 40013
 Estimate Number : 13261
 P.O. Number :
 This Issue : 02/04/2009 S.O. No. :
 Prsht Rev. : NC
 First Issue : / / Type : THERMOFORMING
 Previous Run : 44641
 Written By :
 Checked & Approved By : TD 09.04.03
 Comment : EST REV A NEW ISSUE 08/04/08 DL verified by:DD

Drawing Name : INTERIOR TRIM KIT (CEILING TRIM KIT)
 Part Number : D350766013
 Drawing Number : IIN 350-766 REV A
 Project Number :
 Drawing Revision : A
 Material :
 Due Date : 17/04/2009 Qty: 1 Um: Each

Additional Product

Job Number:



Seq. #: Machine Or Operation: Description :

1.0 DC DOCUMENT CONTROL



TD 09.04.08



Comment: DOCUMENT CONTROL

Photocopy bluefile & type labels per PPP D350-766-013 CHG0012

2.0 PACKAGING 1 PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Pick Packing Kit

3.0 D36561 PANEL



Comment: Qty.: 1.0000 Each(s)/Unit Total: 1.0000 Each(s)

PANEL

batch: 38505

4.0 D36563 PANEL



Comment: Qty.: 1.0000 Each(s)/Unit Total: 1.0000 Each(s)

PANEL

batch: 4666A

5.0 MS21059L3 Nut Plate



Comment: Qty.: 15.0000 Each(s)/Unit Total: 15.0000 Each(s)

Nut Plate

batch: M107394

SS 09/04/08 (X)
SS 09/04/08 (X)
SS 09/04/07 (X)